



Color Balance



New, visually intense Color Balance from Mohawk Group marries texture and color in a tufted plank rich with inspiration for modern installations. Global art, fashion and architecture have helped spark fresh interest in color blocking, multi-color hues and texture interplay. Color Balance's broad palette of 24 colorways gives designers endless options through color choice and texture orientation for accents or wall-to-wall installations. Use warm and cool neutrals balanced against vibrant accents for branding, way finding or indicating gradients. Color Balance is art underfoot.





Color Balance Colorways



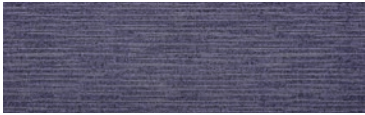
141 Sunlight



252 Solar



373 Atomic



444 Mystic



484 Blossom



545 Aquarius



556 Filtered



565 Flame



566 Electric



575 Nightshade



641 Punchy



655 Tropic



656 Jungle



839 Bone



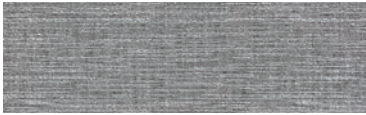
847 Sand



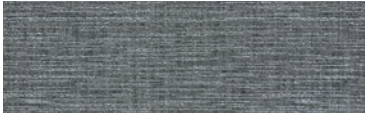
859 Roasted



878 Chestnut



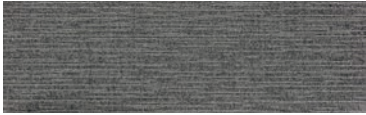
937 Optic



945 Nickel



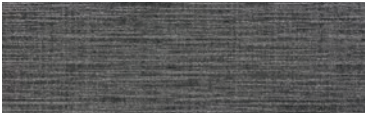
949 Concrete



959 Bedrock



969 Titanium



979 Magnetic



989 Shadow



Color Balance 556 Filtered, 839 Bone, 847 Sand, 945 Nickel, 949 Concrete, 979 Magnetic (Custom Stripe Installation)



Color Balance 252 Solar, 373 Atomic, 545 Aquarius, 556 Filtered, 969 Titanium (Herringbone Installation)

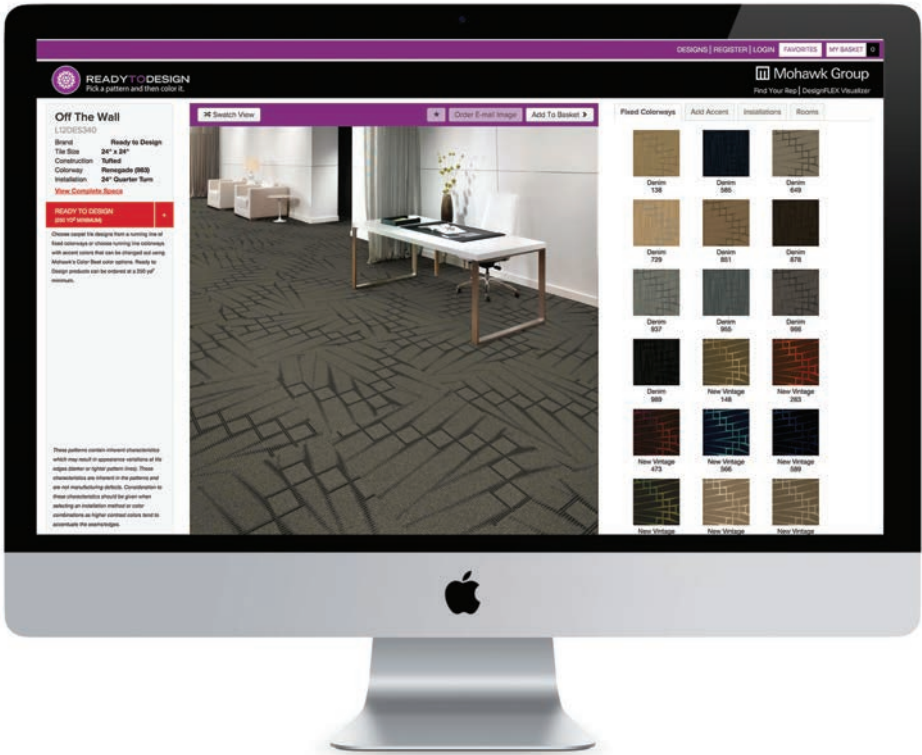
Visual Interactive Studio

Mohawk Group’s VISUAL INTERACTIVE STUDIO (VIS) offers a suite of design services to help you craft and perfect every aspect of your flooring selection.

Visit our website to customize the colors of a range of carpet patterns with our Ready to Design tool, or create striking layouts in carpet tile with the DesignFlex Visualizer. The VIS can provide hi-res renderings of 2D floor perspectives and 3D room scenes for all your design needs.

The Ready to Design color customization tool provides you with the creative flexibility you want, the ability to order the quantity you need—without excessive minimum purchase requirements—and speedy delivery options!

At our showrooms, you can explore your flooring options in photorealistic environments with our state-of-the-art, fully immersive virtual reality system. Contact your local Mohawk Group sales representative to experience this amazing VR tool for yourself.





Duracolor[®] FIBER

The performance standard for every application, Duracolor fiber is forever stain free, forever sustainable and forever beautiful, guaranteed*. Carpet is easy to maintain with inherent stain resistance and water-only stain removal.

duracolor[®]
Forever Stain Free



Competitor Solution
Dyed / Yarn Dyed Blend

FOREVER STAIN FREE

- Permanent built in protection
- Resists 99% of all stains
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance
- Duracolor Warranty: We guarantee it

FOREVER SUSTAINABLE

- Made with a minimum of 30% recycled content**
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare red list free in accordance with the Living Building Challenge
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk's ReCover Program

FOREVER BEAUTIFUL

- Available in more than 300 colors
- Unsurpassed colorfastness to light and atmospheric contaminants so colors won't fade
- Unmatched design flexibility without compromising color retention or stain resistance
- Proven track record of success over the past 20 years



*See Mohawk Group official warranty documents for further details at mohawkgroup.com

**Recycled content claim third party verified by SCS Global Services

EcoFlex™ NXT

CARPET TILE BACKING

EcoFlex NXT is a polyolefin carpet tile backing that is up to 40% lighter than similar competitive products, making it easier to install and less expensive to ship. It also incorporates a minimum of 35% pre-consumer recycled content.

PERFORMANCE

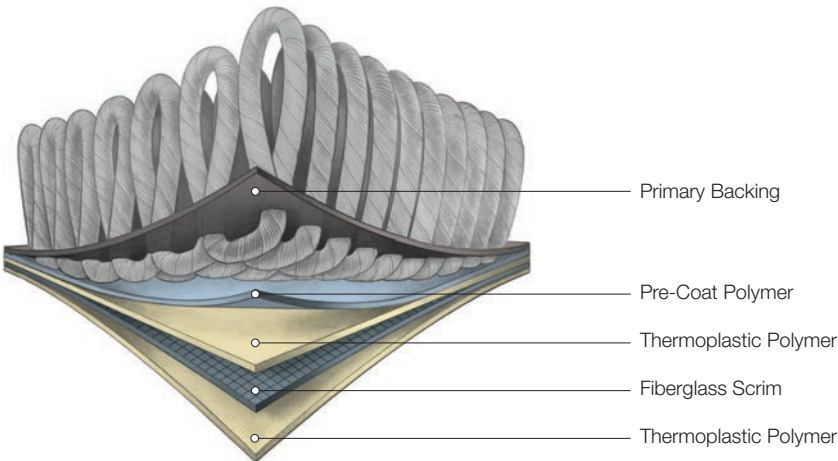
- Provides permanent tile dimensional stability
- Tiles are impervious to moisture damage from spills and water extraction cleaning
- Main body of tile provides an effective moisture barrier (not applicable at the seams)
- Available on select running line products and on special order basis with low minimums on all Mohawk carpet tile product
- Construction features superior tuft bind that is highly resistant to edge ravel

SUSTAINABILITY

- Contains no plasticizers
- Contains a minimum of 35% pre-consumer recycled content based on total product weight**
- Certified at the Gold Level in accordance with NSF/ANSI 140
- EcoFlex NXT may contribute to or comply with LEED® credits MR 4.0, IEQ 4.3 and Innovation credit for NSF 140
- CRI Green Label Plus certified
- Declare Red List Free

INSTALLATION

- Simplifies complex floor preparation with no need to encapsulate old adhesives*
- Greatly reduces sub-floor moisture concerns and saves money on mitigation
- Worry free installation with no visible moisture present using our Flexlok Tab System
- Superior construction offers reliability for the life of your installation



*Consult Mohawk Group Installation Instructions for any applicable restrictions

**Recycled content claim third party verified by UL (Underwriters Laboratory)



Transparency

SUSTAINABLE LEADERSHIP

Mohawk Group leads the building products industry in transparency with the largest selection of products with Declare Labels, Health Product Declarations (HPDs), and Environmental Product Declarations (EPDs). What's more, we offer over 500 Red List Free Declared products.



OUR COMMITMENT

As a Gaia sponsor of the International Living Future Institute (ILFI), we are committed to revolutionary programs that are redefining the green building movement. These include the ILFI's Living Building Challenge and Declare programs.

Declare Labels are a 'nutrition label' for the building industry, providing ingredients, source and manufacturing locations. We offer you:

- The most products with Declare Labels
- The most Red List Free products

We have eliminated the mystery of product ingredients so you get total product transparency.*

Nylon Modular Carpet Tiles on EcoFlex NXT

Mohawk Group
Final Assembly: Glasgow, VA, USA
Life Expectancy: 15 Years
End of Life Options: Take Back Program; Recyclable 100%

Ingredients:
Coal Fly Ash, Nylon 6, Nylon 6,6, Sodium Lime Glass, Limestone, 1-Hesene, polymer with ethane, Hydrocarbon Resin, Butadiene Acrylate Polymer, Polyethylene Terephthalate & Polypropylene, Polyethylene Terephthalate & Polyamide, Filament Glass Fibers, Calcium Oxide, Soy Lecithin, Amorphous Carbon Black, Ammonium Lauryl Sulfate, Sodium Polyacrylate, Colorants

Living Building Challenge Criteria:
MHK-1009
VOC Content: N/A
Declaration Status
VOC Emissions: CDPH Compliant
☒ LBC Red List Free
☐ LBC Compliant
☐ Declared

MANUFACTURER RESPONSIBLE FOR LABEL ACCURACY
INTERNATIONAL LIVING FUTURE INSTITUTE™ declareproducts.com

Mohawk Group utilizes multiple platforms for disclosing our transparency information, including: Designer Pages, Mindful Materials and the Declare Database.*



*Transparency documentation can be found at mohawkgroup.com

Specifications

Color Balance GT405

DESIGN

Size	12" x 36" (.3048m x .9144m)
Surface Appearance	Textured Patterned Loop
Fiber Type	duracolor® Premium Nylon
Dye Method	Solution Dyed
Installation Methods	Monolithic / Monolithic Stepping / Half-Lap / Brick Ashlar / Random / Herringbone / BasketWeave / Plank Half-Lap
Colors Available	24

PERFORMANCE

Construction	Tufted
Gauge	1/12" (47.00 rows per 10cm)
Stain Release Technology	Permanent, Built into the Fiber
GSA Stain Release Technology	Passes
Soil Release Technology	Sentry Soil Protection
Backing Material	EcoFlex NXT
Flammability	ASTM E 648 - Class 1 (Glue Down)
Smoke Density	ASTM E 662 - Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

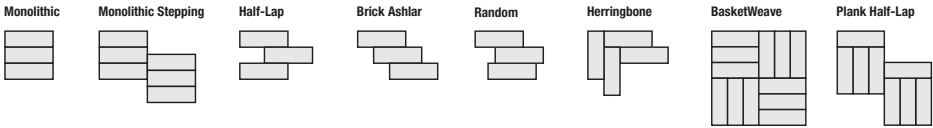
SUSTAINABILITY

Certification	Declare Red List Free
Indoor Air Quality	Green Label Plus Certified #1171
NSF 140	Gold

SERVICE

Warranties	Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static
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Installation Instructions:



Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Duracolor by Mohawk Stain Resistant System passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance. Under GSA requirements stain resistant carpets must score no less than 8.0 (10.0 is best) on the AATCC Red 40 Stain Scale. Carpet samples must first be exposed to 100 revolutions of the

Taber abrader (1,000-gram weight per H-18 wheel) and then the abraded area must be stain tested using AATCC tested using AATCC test method 175.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit www.mohawkgroup.com

