



Oncology  
Imaging

# Healthy Environments CARPET TILE

Baccharis Chitalpa Xeric



Xeric 957 Mesa (Vertical Ashlar Installation), Baccharis 957 Mesa (Vertical Ashlar Installation), Hit the Mark 978 Score  
Cover: Xeric 867 Acoma (Random Installation), Baccharis 867 Acoma (Random Installation)

The Healthy Environments collection is inspired by the alluring, soothing colors and textures of species native to the desert Southwest. In addition to their natural beauty, the inherent hardiness of these plants provides a paradigm for perseverance through difficult challenges and environments. Drawing inspiration from these plants and biophilic design, the Healthy Environments collection was created to advance healing and productivity in healthcare interiors.

Baccharis  
Chitalpa  
Xeric

The Healthy Environments collection incorporates three coordinating carpet plank patterns. *Baccharis* is inspired by the organic fluidity of desert broom plants. *Chitalpa* features an organic grid visual in homage to the utilitarian desert willow branches. *Xeric's* randomly flowing appearance was influenced by the tops of mesquite trees and branches below.





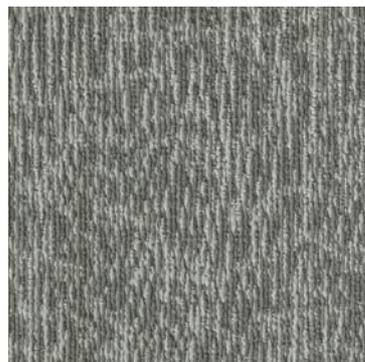
## Baccharis Colorways



867 Acoma



877 Hopi



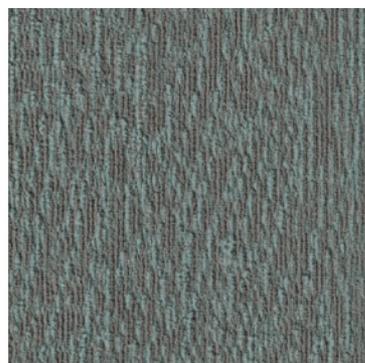
947 Cholla



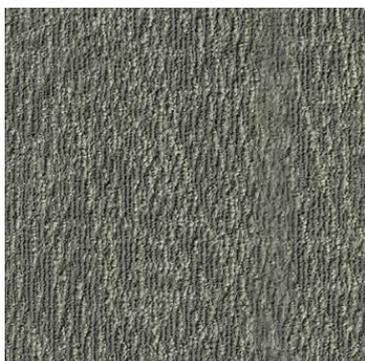
951 Acacia



952 Moapa



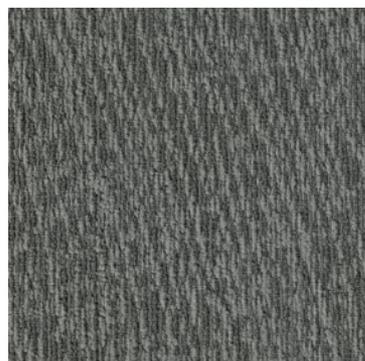
955 Larkspur



956 Pinyon



957 Mesa



959 Kofa

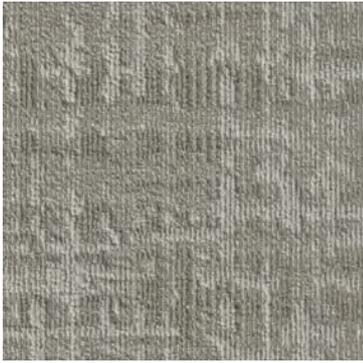


993 Zuni

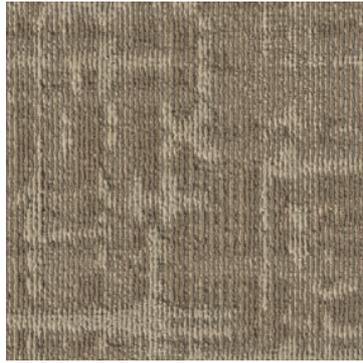




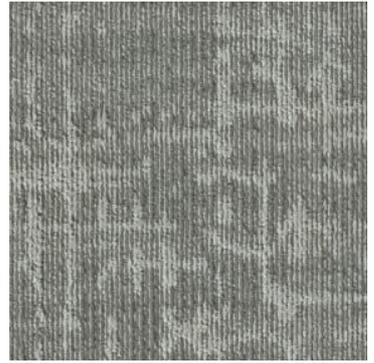
Chitalpa Colorways



867 Acoma



877 Hopi



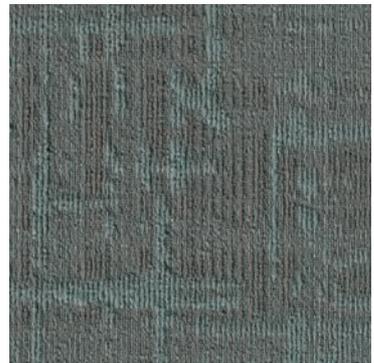
947 Cholla



951 Acacia



952 Moapa



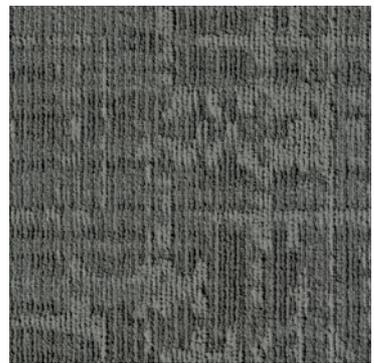
955 Larkspur



956 Pinyon



957 Mesa



959 Kofa



993 Zuni





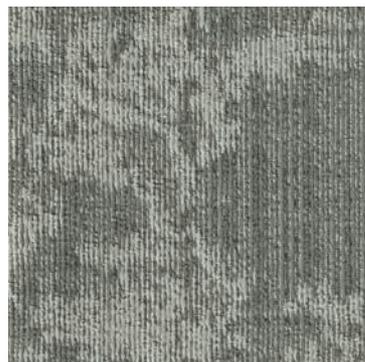
Xeric Colorways



867 Acoma



877 Hopi



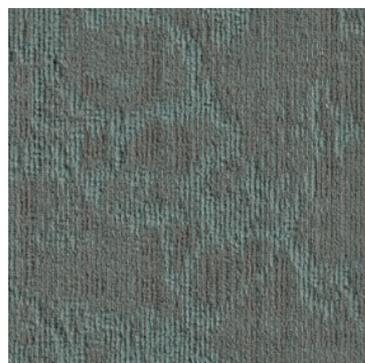
947 Cholla



951 Acacia



952 Moapa



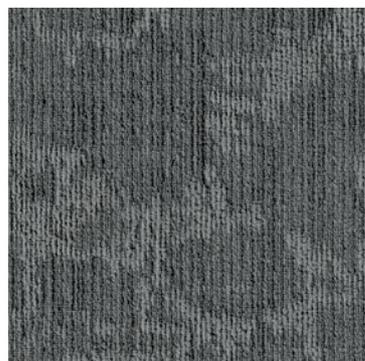
955 Larkspur



956 Pinyon



957 Mesa



959 Kofa



993 Zuni





# Healthy Environments RESILIENT SHEET

The Healthy Environments collection includes four heterogeneous sheet patterns inspired by biophilic design. *Sisalana* features a non-directional, monolithic textile pattern resembling sisal. *Juniperus* is a workhorse pattern with a wood visual reminiscent of the highly valued juniper tree. *Geomorphic* mimics the natural desert floor with a beautiful terrazzo appearance. *Klei Firma* provides a clean and sophisticated adobe brick aesthetic.

- Sixteen stunning visuals that bring the beauty of nature indoors, creating a soothing and sophisticated environment
- 6' & 12' sheet with 20 mil commercial wear layer for superior durability
- M-Force™ 1 Enhanced Urethane finish provides the utmost in longevity and extends the life of the product
- Stain resistant for easy maintenance with a no polish option
- Approved for heavy commercial use and under bed warranty available
- Heat weld or cold weld for seaming
- Made in America
- Styles:
  - Sisalana | 4 Colors
  - Juniperus | 5 Colors
  - Geomorphic | 3 Colors
  - Klei Firma | 4 Colors



Sisalana 955 Cordage



Klei Firma 941 Bahillo



Geomorphic 949 Mojave



Juniperus 927 Gray Tint



# Healthcare Flooring SOLUTIONS

Mohawk Group believes healthy environments nurture the positive connections that enable patients and care providers to thrive. Our healthcare segment specialists and creative team integrate design, research and development, technology and sustainability to foster high-performance spaces that empower the human mind, body and spirit. Our innovative flooring solutions for healthcare offer the following key advantages:

## DESIGN

---

Mohawk Group links the science of evidence-based design that enables patients to thrive within healing environments.

## PROJECT SOLUTIONS

---

Mohawk Group connects with channel partners in the healthcare industry to deliver world-class outcomes that support the product and turnkey service needs for any project.

## INNOVATION

---

Mohawk Group produces innovative flooring solutions that support optimum health and wellness – linking practical considerations with key industry metrics – to increase safety and reduce risks that exceed the expectations of a regulatory environment.

## OPERATIONAL EXCELLENCE

---

Mohawk Group provides solutions to projects of any scale with a deep understanding of the healthcare industry and steadfast focus on segmented partnerships with global operational support.

## SUSTAINABILITY

---

Mohawk Group balances practical high-performance flooring solutions with the latest technologies in material science to provide the most sustainable product offering in the industry.





# Duracolor<sup>®</sup> Tricolor FIBER

Mohawk Group has pioneered a new fiber technology for commercial flooring applications that utilizes *the power of the triangle* to produce our best performing sustainable carpet fiber. Duracolor<sup>®</sup> Tricolor delivers exceptional colorfastness with enhanced soil performance, clarity of color and durability. Carpet made with Duracolor<sup>®</sup> Tricolor is recyclable, easy to maintain and features inherent stain resistance with water-only stain removal.



## FOREVER STAIN FREE

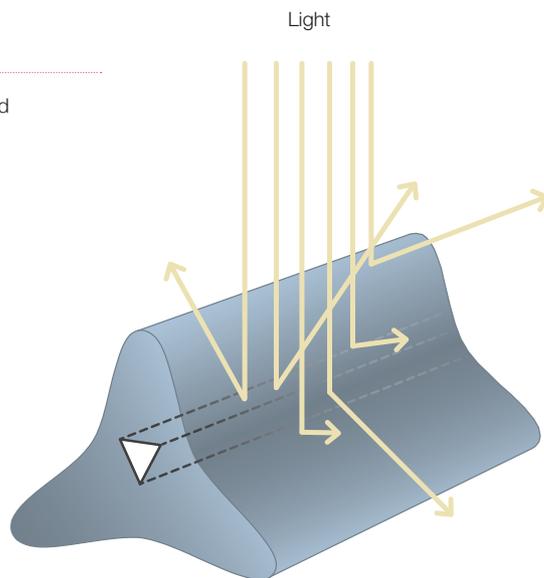
- The high-performance shape of the modified delta improves resilience and reduces surface wear of carpet
- Duracolor<sup>®</sup> Tricolor Fiber has a negative charge that repels 99% of negatively charged, common staining substances
- Single Triangular Hole provides the best soil hiding capability and controlled light diffusion for clearer, brighter colors
- 96% of all common stains removed with just water
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance

## FOREVER BEAUTIFUL

- Unsurpassed colorfastness to light and atmospheric contaminants so colors won't fade
- Unmatched design flexibility without compromising color retention or stain resistance

## FOREVER SUSTAINABLE

- Made with a minimum of 30% recycled content\*\*
- No Chemicals required: 96% of all common stains clean with just water
- Duracolor fiber is Red List Free.
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk's ReCover Program



The Power of the Triangle: The shape and placement of the fiber's central hollow core delivers optimal light refraction while preserving color clarity.

\* See Mohawk Group official warranty documents for further details at [mohawkgroup.com](http://mohawkgroup.com)

\*\*Recycled content claim third party verified by UL (Underwriters Laboratory)

# EcoFlex™ NXT

CARPET TILE BACKING

EcoFlex™ NXT is a polyolefin carpet tile backing that is up to 40% lighter than similar competitive products, making it easier to install and less expensive to ship. It also incorporates a minimum of 35% pre-consumer recycled content.

## PERFORMANCE

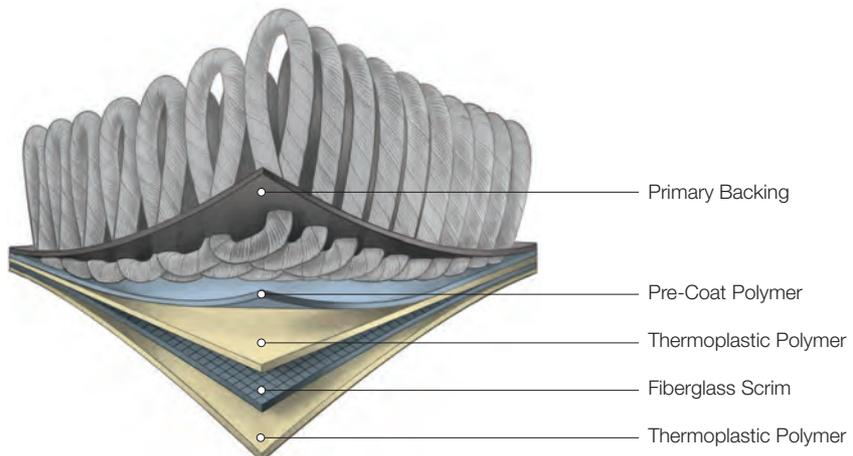
- Provides permanent tile dimensional stability
- Tiles are impervious to moisture damage from spills and water extraction cleaning
- Main body of tile provides an effective moisture barrier (not applicable at the seams)
- Available on select running line products and on special order basis with low minimums on all Mohawk carpet tile product
- Construction features superior tuft bind that is highly resistant to edge ravel

## INSTALLATION

- Simplifies complex floor preparation with no need to encapsulate old adhesives\*
- Greatly reduces sub-floor moisture concerns and saves money on mitigation
- Worry free installation with no visible moisture present using our Flexlok Tab System
- Superior construction offers reliability for the life of your installation

## SUSTAINABILITY

- Contains no plasticizers
- Contains a minimum of 46% pre-consumer/post-industrial recycled content\*\*
- Certified at the Gold Level in accordance with NSF/ANSI 140
- EcoFlex™ NXT may contribute to or comply with LEED®, WELL and Living Building Challenge
- CRI Green Label Plus certified
- Declare Red List Free
- Recyclable through Mohawk's ReCover Program



\*Consult Mohawk Group Installation Instructions for any applicable restrictions

\*\*Recycled content claim third party verified by UL (Underwriters Laboratory)



# Transparency SUSTAINABLE LEADERSHIP

Mohawk Group leads the building products industry in transparency with the largest selection of products with Declare Labels, Health Product Declarations (HPDs), and Environmental Product Declarations (EPDs). What's more, we offer over 500 Red List Free Declared products.



## OUR COMMITMENT

As a Gaia sponsor of the International Living Future Institute (ILFI), we are committed to revolutionary programs that are redefining the green building movement. These include the ILFI's Living Building Challenge, Living Product Challenge and Declare program.

Declare Labels are a 'nutrition label' for the building industry, providing ingredients, source and manufacturing locations. We offer you:

- The most products with Declare Labels
- The most Red List Free products

We have eliminated the mystery of product ingredients so you get total product transparency.\*



Mohawk Group utilizes multiple platforms for disclosing our transparency information, including Mindful Materials and the Declare Database.\*



\*Transparency documentation can be found at [mohawkgroup.com/sustainability/product-transparency](http://mohawkgroup.com/sustainability/product-transparency)

# Specifications

## Healthy Environments Collection

GT408 Baccharis

GT407 Chitalpa

GT406 Xeric

### DESIGN

Size	12" x 36" (.3048 m x .9144 m)
Surface Appearance	Textured Patterned Loop
Fiber Type	Duracolor® Tricor Premium Nylon
Dye Method	Solution Dyed
Installation Methods	
Baccharis	Half-Lap, Brick Ashlar, Herringbone, Random
Chitalpa	Half-Lap, Brick Ashlar, Herringbone, Random
Xeric	Half-Lap, Brick Ashlar, Herringbone, Random
Colors Available	10

### PERFORMANCE

Construction	Tufted
Gauge	1/12" (47.00 rows per 10cm)
Stain Release Technology	Permanent, Built into the Fiber
GSA Stain Release Technology	Passes
Soil Release Technology	EcoSentry Soil Treatment
Backing Material	EcoFlex™ NXT
Flammability	ASTM E 648 - Class 1 (Glue Down)
Smoke Density	ASTM E 662 - Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

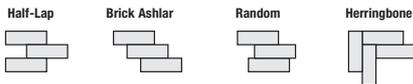
### SUSTAINABILITY

Certification	Declare Red List Free
Indoor Air Quality	Green Label Plus #1171
NSF 140	Gold

### SERVICE

Warranties	Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static
------------	---

Installation Instructions:



Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

**These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.**

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit [www.mohawkgroup.com](http://www.mohawkgroup.com)

