



Learn & Live

Interplay Interplay Stripe Mirada Stitchlock



Explore Learn & Live, a broadloom and carpet tile collection inspired by a design study of complexity and order proven to increase collaboration and creativity, reduce negative behavior and encourage social interaction. Create unique installations where complexity and order ebbs and flows through the use of accent colors by leveraging carpet tile and broadloom styles together.

Learn & Live Interplay broadloom features versatile geometric patterns designed to define areas for study and thought while Interplay Stripe and Mirada Stitchlock styles offer pops of color with enhanced personalization capabilities to ignite stimulation. Learn & Live's highly textured multi-color Mirada broadloom is crafted with new Stitchlock technology to ensure unprecedented durability and lasting appearance retention.





Mirada Stitchlock 989 Mindful Grey





Expand Your Brand WITH COORDINATING PRODUCTS

In addition to coordinating broadloom styles, the Learn & Live Collection is designed to work perfectly with the wide variety of colors in our Matuto Plus enhanced resilient tile.

CONSTRUCTION

The 12"x 24" tiles are designed with a versatile concrete style visual and embossed texture, especially relevant in schools, healthcare settings and retail spaces.

PERFORMANCE

The 20 mil commercial wear layer coated with M-Force™ enhanced urethane finish provides durability and cleanability with a no-polish option that allows for cost-effective maintenance.

COLOR

Mix and match across the palette of the most popular brand colors from fresh, youthful brights to an array of clean grounded neutrals.

Matuto Plus Colorways



646 Green Grass



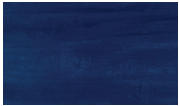
656 Botany



556 Mega Blue



555 Blue Night



599 Deep Sea



454 Wizard



533 Red Hot



252 Outrageous Orange



131 Lemon Twist



123 Barely Beige



752 Nutshell



858 Bronze Blast



959 Grey Granite



927 Sonic Silver



926 Agreeable Grey



915 Frostbite



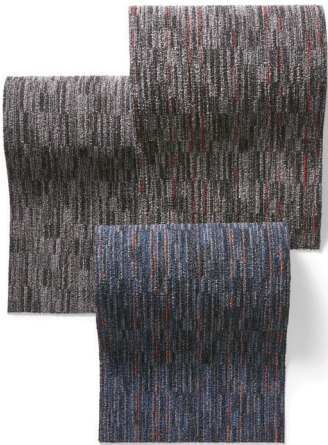


Expand Your Brand WITH COLOR POSSIBILITIES

Expand your brand and design with easy-to-order personalized color combinations in the Learn & Live collection. Simply select a branded color for the accent stripe in Interplay Stripe Broadloom, and elevate the design of your space to the next level. Learn & Live’s color personalization program is designed for schools or companies who want to easily incorporate branded color themes into their flooring selections. Our coordinating carpet tile and enhanced resilient tile products allow even more opportunity to create wayfinding within a school or workplace. Now you can learn & live, colorfully!

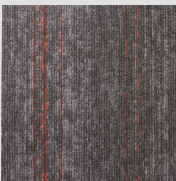
INTERPLAY STRIPE BROADLOOM

Interplay Stripe Broadloom is a versatile geometric pattern with subtle accent stripes that can be personalized to coordinate with any brand for a flexible low minimum.



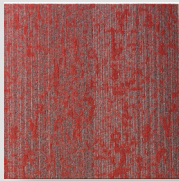
Expand Your Options with Learn & Live Carpet Tile

Since the Learn & Live collection offers full system solutions for all your flooring needs, expand your branding and personalization options with two of Learn & Live’s coordinating carpet tiles.



Side Stripe Carpet Tile

Select your own accent stripe in the pattern for a flexible low minimum



Rise Up Carpet Tile

Choose a personalized color for the saturated background of Rise Up for a flexible low minimum



Trust the System

BROADLOOM SOLUTIONS

Mohawk Group's Learn & Live collection offers worry-free solutions that feature innovative product constructions and enhancements to deliver the highest performing flooring products available. Ease your mind with a full system solution that offers the right combination of technologies to address the most common flooring issues in demanding environments. From fiber to backing and adhesives, trust you have selected the most durable products that will provide years of value, performance and design.

LEARN & LIVE BROADLOOM SYSTEM SOLUTION

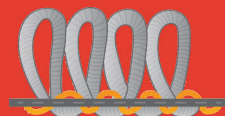
01 FIBER

Building upon the trusted Duracolor promise, new Duracolor Tricor delivers unsurpassed stain resistance, color-fastness, durability, color clarity and enhanced soil performance.



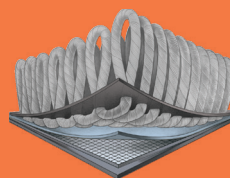
02 ADDED PERFORMANCE

Stitchlock technology, available only on Mirada Stitchlock, PREVENTS edge ravel and zippering to extend the life and maximize the investment of your carpet.



03 BACKING

Unibond Plus OnGuard* is a revolutionary moisture barrier that enhances Mohawk Group's Unibond Plus backing system with an integrated layer that prevents moisture from getting beneath the carpet backing. OnGuard is available as an upgrade to our standard Unibond Plus backing. In addition, this backing can be installed on subfloors with up to 99% RH.

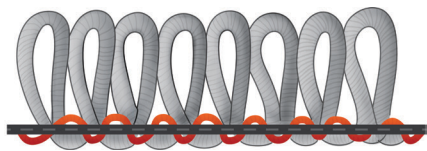


04 ADHESIVE

NuBroadlok VRT Adhesive* proprietary technology, when used with OnGuard Moisture Barrier, creates a barrier to topical moisture while allowing substrate moisture vapor to escape through the carpet. Use this adhesive on subfloors that have up to 99% RH*.



*See Mohawk Group official warranty, technical and installation documents for further details at www.mohawkgroup.com



Locked In Performance

Stitchlock is Mohawk Group’s innovative manufacturing technology that creates woven-like performance features in a unique tufted construction. This process locks in performance with a minimum ¾ inch “step-over-stitch” system to interlock each individual tuft into place. Therefore, Stitchlock features a very high tuft-bind to eliminate edge ravel and zippering, extending the life of your carpet. Learn & Live’s Mirada Stitchlock broadloom is crafted with Stitchlock technology to ensure unprecedented durability and lasting appearance retention.



Several factors like desks and table legs can result in fiber pulls in the broadloom



With Stitchlock, unsightly fiber pulls are limited to a single tuft and can be easily trimmed with no fears of zippering and edge ravel.



Once the pulled fiber is trimmed, your Stitchlock broadloom will have no visible damage.



Duracolor® Tricolor FIBER

Building upon the trusted Duracolor promise, new Duracolor Tricolor delivers unsurpassed stain resistance, colorfastness, durability, color clarity and enhanced soil performance. Carpet made with Duracolor® Tricolor is recyclable, easy to maintain and features inherent stain resistance with water-only stain removal.



FOREVER STAIN FREE

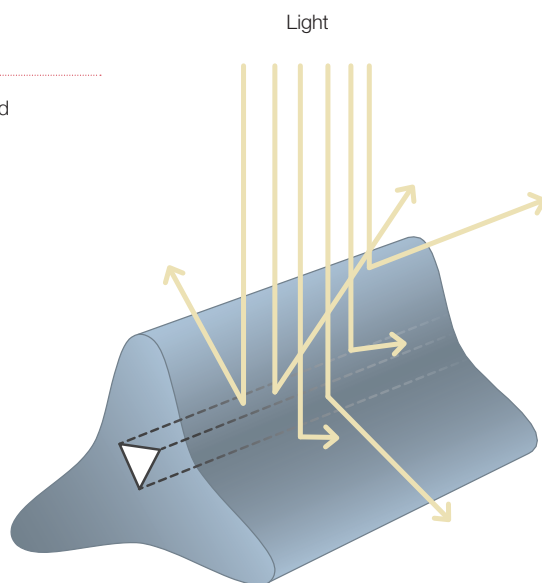
- The high-performance shape of the modified delta improves resilience and reduces surface wear of carpet
- Duracolor® Tricolor Fiber has a negative charge that repels 99% of negatively charged, common staining substances
- Single Triangular Hole provides the best soil hiding capability and controlled light diffusion for clearer, brighter colors
- 96% of all common stains removed with just water
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance

FOREVER BEAUTIFUL

- Unsurpassed colorfastness to light and atmospheric contaminants so colors won't fade
- Unmatched design flexibility without compromising color retention or stain resistance

FOREVER SUSTAINABLE

- Made with a minimum of 30% recycled content**
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare Red List Free in accordance with the Living Building Challenge
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk's ReCover Program



The Power of the Triangle: The shape and placement of the fiber's central hollow core delivers optimal light refraction while preserving color clarity.

* See Mohawk Group official warranty documents for further details at mohawkgroup.com

**Recycled content claim third party verified by SCS Global Services

Specifications

Interplay GL415 / LQ415
Interplay Stripe GL416 / LQ416
Mirada Stitchlock GL417 / LQ417

DESIGN

Size	12' width (3.66m)
Surface Appearance	Textured Patterned Loop
Fiber Type	Duracolor® Tricor Premium Nylon
Dye Method	Solution Dyed
Colors Available	
Interplay	3
Interplay Stripe	4
Mirada Stitchlock	7

PERFORMANCE

Construction	Tufted
Tufted Weight	28 oz/yd² (949 g/m²)
Stain Release Technology	Permanent, Built into the Fiber
Soil Release Technology	Sentry Plus Soil Protection
GSA Stain Release Rating	Passes
Backing Material	
Interplay, Interplay Stripe	Unibond Plus
Mirada Stitchlock	Unibond Plus with Stitchlock
Pattern Repeat	
Interplay, Interplay Stripe	18" (W) x 18.6" (L)
Mirada Stitchlock	None
Flammability	ASTM E 648 Class 1 (Glue Down)
Smoke Density	ASTM E 662 Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

SUSTAINABILITY

Certification	Declare Red List Free
Indoor Air Quality	Green Label Plus Certified #3802
NSF 140	Gold

SERVICE

Warranties	Lifetime Limited Unibond Plus Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static
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Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

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For current and complete specifications please visit www.mohawkgroup.com



877-3RE-CYCL



Produced with recycled materials

