



# Learn & Live

Swipe Right Side Stripe Rise Up



Explore Learn & Live, a carpet tile and broadloom collection inspired by biophilic concepts of complexity and order proven to increase collaboration and creativity, reduce negative behavior and encourage social interaction. Create unique installations where complexity and order ebbs and flows through the use of accent colors.

Inspired by nature at a cellular level, Learn & Live Swipe Right carpet tile features organic patterns designed to define areas for study and thought while Side Stripe and Rise Up patterns ignite creativity and stimulation.



Side Stripe 963 Heritage (Brick Ashlar Installation)  
Cover: Swipe Right 969 Brookwood, Side Stripe 963 Heritage, Rise Up 369 Roan (Vertical Ashlar Installation)



Rise Up 369 Roan (Brick Ashlar Installation)





# Expand Your Brand WITH COORDINATING PRODUCTS

In addition to coordinating broadloom styles, the Learn & Live Collection is designed to work perfectly with the wide variety of colors in our Matuto Plus enhanced resilient tile.

## CONSTRUCTION

The 12"x 24" tiles are designed with a versatile concrete style visual and embossed texture, especially relevant in schools, healthcare settings and retail spaces.

## PERFORMANCE

The 20 mil commercial wear layer coated with M-Force™ enhanced urethane finish provides durability and cleanability with a no-polish option that allows for cost-effective maintenance.

## COLOR

Mix and match across the palette of the most popular brand colors from fresh, youthful brights to an array of clean grounded neutrals.

## Matuto Plus Colorways



646 Green Grass



656 Botany



556 Mega Blue



555 Blue Night



599 Deep Sea



454 Wizard



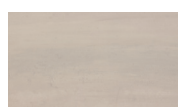
533 Red Hot



252 Outrageous Orange



131 Lemon Twist



123 Barely Beige



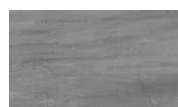
752 Nutshell



858 Bronze Blast



959 Grey Granite



927 Sonic Silver



926 Agreeable Grey



915 Frostbite



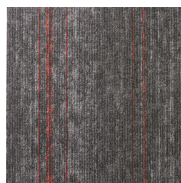


## Expand Your Brand WITH COLOR POSSIBILITIES

Expand your brand and design with easy-to-order personalized color combinations in the Learn & Live collection. Simply select a branded color for the accents in Side Stripe Carpet Tile and Rise Up Carpet Tile, and elevate the design of your space to the next level. Learn & Live's color personalization program is designed for schools or companies who want to easily incorporate branded color themes into their flooring selections. Our coordinating broadloom and enhanced resilient tile products allow even more opportunity to create wayfinding within a school or workplace. Now you can learn & live, colorfully!

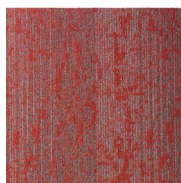
### SIDE STRIPE CARPET TILE

Select your own accent stripe in the pattern for a flexible low minimum.



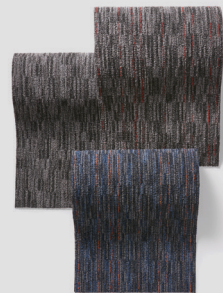
### RISE UP CARPET TILE

Choose a personalized color for the saturated background of Rise Up for a flexible low minimum.



### Expand Your Options with Interplay Stripe Broadloom

Since the Learn & Live collection offers full system solutions for all your flooring needs, expand your branding and wayfinding options with Interplay Stripe coordinating broadloom. Interplay Stripe Broadloom is a versatile geometric pattern with subtle accent stripes that can be personalized to coordinate with any brand for a flexible low minimum.





# Trust the System

CARPET TILE SOLUTIONS

Mohawk Group's Learn & Live collection offers worry-free solutions that feature innovative product constructions and enhancements to deliver the highest performing flooring products available. Ease your mind with a full system solution that offers the right combination of technologies to address the most common flooring issues in demanding environments. From fiber to backing and installation, trust you have selected the most durable products that will provide years of value, performance and design.

## LEARN & LIVE CARPET TILE SYSTEM SOLUTION

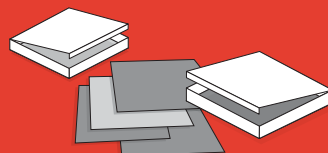
### 01 FIBER

Building upon the trusted Duracolor promise, new **Duracolor® Tricolor** delivers unsurpassed stain resistance, colorfastness, durability, color clarity and enhanced soil performance.



### 02 DESIGN

The Learn & Live collection is crafted with the mergeability of various dye lots, so ongoing maintenance and selective tile replacement will keep your flooring installation looking great for many years.



### 03 BACKING

**EcoFlex NXT** is a polyolefin carpet tile backing that incorporates a minimum of 35% pre-consumer recycled content and is Declare Red List Free. In addition, this backing can be installed on sub floors with up to 99% RH.\*



### 04 ADHESIVE FREE

**FlexLok** tab system virtually eliminates harmful VOC's with an easy-to-use, odorless dry installation that replaces traditional wet spread adhesive methods. FlexLok tabs can be installed with no moisture testing, provided no signs of visible moisture are present.\*



\*See Mohawk Group official warranty, technical and installation documents for further details at [www.mohawkgroup.com](http://www.mohawkgroup.com)



# Random and Mergeable Carpet Tile

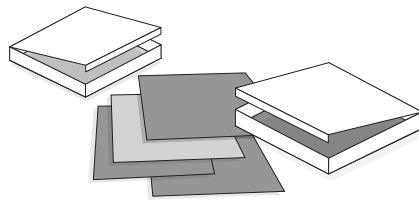
With mergeable dye lot carpet tile from Mohawk Group, you can confidently replace damaged carpet tiles without impacting the overall look of your space. In fact, carpet tile is great for high-traffic areas that require periodic tile replacement due to staining or excessive wear and tear. The Learn & Live collection is crafted with the mergeability of various dye lots, so ongoing maintenance and selective tile replacement will keep your flooring installation looking great for many years.

## LEARN & LIVE RANDOM AND MERGEABLE CARPET TILE INSTALLATION

- Flexibility to install tiles from multiple dye lots
- Minimizes purchasing large quantities of attic stock
- Easy and quick selective replacement of tiles
- Tiles are readily available for future renovation or expansion

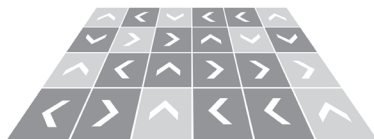
## NEW RANDOM AND MERGEABLE CARPET TILE INSTALLATION

To achieve desired results of random and mergeable carpet tile, it is important to follow the instructions for both new or replacement installations. A multi-directional install method is recommended for optimal results.



### Variation

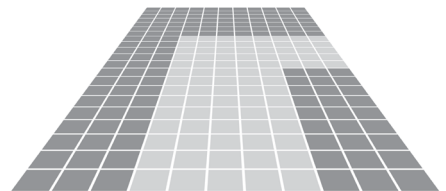
Mix and merge new tiles from multiple dye lots and cartons. Dye lots vary, so combine and mix carpet tiles from different cartons.



### Randomize

Apply only a multi-directional installation method to achieve optimal results across multiple dye lots.

## REPLACEMENT RANDOM AND MERGEABLE CARPET TILE INSTALLATION



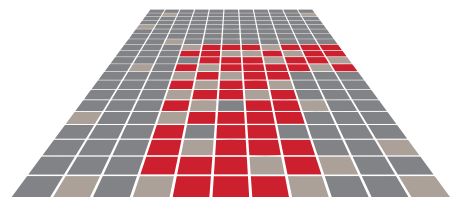
WEAR PATTERN

### Remove

Remove damaged or excessively worn tiles.

### Combine

After removing damaged tiles, combine new tiles from multiple dye lots and cartons.



NEW TILE  
RELOCATED TILE FROM ORIGINAL INSTALL

### Blend

Blend and combine old and new tiles, then reinstall with a multi-directional method.



# Duracolor® Tricolor FIBER

Building upon the trusted Duracolor promise, new Duracolor Tricolor delivers unsurpassed stain resistance, colorfastness, durability, color clarity and enhanced soil performance. Carpet made with Duracolor® Tricolor is recyclable, easy to maintain and features inherent stain resistance with water-only stain removal.



## FOREVER STAIN FREE

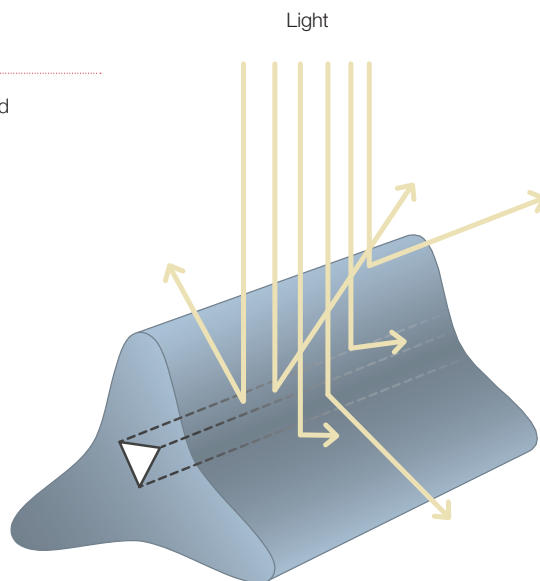
- The high-performance shape of the modified delta improves resilience and reduces surface wear of carpet
- Duracolor® Tricolor Fiber has a negative charge that repels 99% of negatively charged, common staining substances
- Single Triangular Hole provides the best soil hiding capability and controlled light diffusion for clearer, brighter colors
- 96% of all common stains removed with just water
- Passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance

## FOREVER BEAUTIFUL

- Unsurpassed colorfastness to light and atmospheric contaminants so colors won't fade
- Unmatched design flexibility without compromising color retention or stain resistance

## FOREVER SUSTAINABLE

- Made with a minimum of 30% recycled content\*\*
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare Red List Free in accordance with the Living Building Challenge
- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk's ReCover Program



The Power of the Triangle: The shape and placement of the fiber's central hollow core delivers optimal light refraction while preserving color clarity.

\* See Mohawk Group official warranty documents for further details at mohawkgroup.com

\*\*Recycled content claim third party verified by SCS Global Services

# Specifications

**Swipe Right QL418 / GT418**  
**Side Stripe QL419 / GT419**  
**Rise Up QL420 / GT420**

## DESIGN

Size	24" x 24" (.6096m x .6096m)
Surface Appearance	Level Heathered Loop
Fiber Type	Duracolor® Tricor Premium Nylon
Dye Method	Solution Dyed
Installation Methods	
Swipe Right, Rise Up	Quarter Turn / Monolithic / Brick Ashlar / Vertical Ashlar / Multi-Directional
Side Stripe	Quarter Turn / Brick Ashlar / Vertical Ashlar / Multi-Directional
Colors Available	
Swipe Right	4
Side Stripe, Rise Up	8

## PERFORMANCE

Construction	Tufted
Gauge	1/12" (47.00 rows per 10cm)
Stain Release Technology	Permanent, Built into the Fiber
GSA Stain Release Technology	Passes
Soil Release Technology	EcoSentry Soil Protection
Backing Material	EcoFlex NXT
Flammability	ASTM E 648 - Class 1 (Glue Down)
Smoke Density	ASTM E 662 - Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

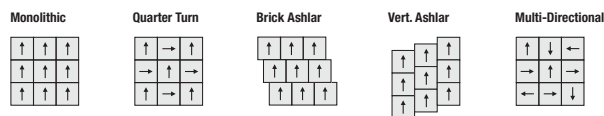
## SUSTAINABILITY

Certification	Declare Red List Free
Indoor Air Quality	Green Label Plus Certified #1171
NSF 140	Gold

## SERVICE

Warranties	Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static
------------	---

Installation Instructions:



Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

**These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.**

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

Duracolor by Mohawk Stain Resistant System passes AATCC Test Method 175 combined with pre-abrasion meeting GSA requirements for stain resistance. Under GSA requirements stain resistant carpets must score no less than 8.0 (10.0 is best) on the AATCC Red 40 Stain Scale. Carpet samples must first be exposed to 100 revolutions of the

Taber abrader (1,000-gram weight per H-18 wheel) and then the abraded area must be stain tested using AATCC tested using AATCC test method 175.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit [www.mohawkgroup.com](http://www.mohawkgroup.com)



877-3RE-CYCL

Produced with recycled materials

Mohawk Group

Mohawk Group  
160 South Industrial Blvd.  
Calhoun, GA. 30701  
1-800-554-6637  
mohawkgroup.com

GT418 SAF0009347